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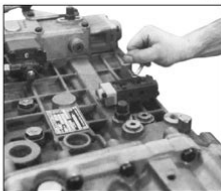
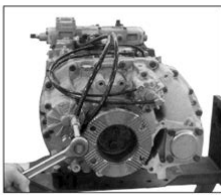
Range-Change and Splitter Shift Mechanism

1. Pneumatic range-change and splitter shift mechanism

NOTE
Mark the Tecalan pipes and their respective connection positions before removing.

1.1 Disassembly

- 1 Unscrew union screws from range-change cylinder, splitter cylinder, cutoff valve and 4/2-way valve. Remove Tecalan pipes. Remove cable clips if necessary.
- 2 Unscrew hex bolts from 4/2-way valve for splitter and remove.



1.2 Assembly

Place 4/2-way valve for splitter onto housing. Insert hex bolts together with spring washers.

- M5 Tightening torque = 5.5 Nm

Using union screws, attach Tecalan pipes to cutoff valve, to splitter and range-change cylinders and to 4/2-way valve. Use new seal rings with the union screws. Ensure that the Tecalan pipes are in correct position and attach to the correct points.

- Union screw tightening torques:
- M10x1 = 15 Nm
 - M14x1.5 = 35 Nm



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Toyota Avensis. The Carina filled the size gap between the smaller Corolla and the larger Corona. Excepting the anomalous RA16 hardtop, A16 and 19 were used on vans utility wagons. Beginning in 1975, A30 series numbers were used for some hardtop coupes. The specification was once again revised in 1974 including sealed cooling system, improved brakes, restyled wheels with flared wheel arches, and restyled interior fittings. The new rear end uses the cargo door of the 30 series Corolla wagon. The option of automatic transmission was new to many export markets. In 1980, all models had revised front and rear end styling and headlights, and also received improved interiors. The following year, saloon and coupe models but not the estate were fitted with five speed gearboxes as standard, still with optional automatic transmissions. In November 1977, the 3TU 1,800 cc engine emissions are updated. In May 1978, the GT 1600 cc was added, and a three speed automatic transmission became available.

The 1600GT 2TGEU engine was made to comply with the Showa 53 1978 emissions regulation, while output improved from 110 PS 81 kW; 108 hp to 115 PS 85 kW; 113 hp. The options list was updated to include a urethane bumper for impact improvement. At the same time, the 2000GT with DOHC 18RGU and the 18RGEU EFI engine, fit 1978 exhaust emission regulations, as did the 18RU and 21RU engines. The 2000GT hardtop coupe shared a platform with the Celica, which gave Toyota the ability to sell the Celica at a different Japanese Toyota dealership called Toyota Store as the Celica was exclusive to Toyota Corolla Store locations. The rear received a changed license plate mounting to give it a new style. 3TEU and 21RU engines were now available with the four speed automatic transmission. These two, along with the 18RGEU, were now the only engines offered in Japan. The rear suspension became of the semitrailing type, becoming the A50 series Carina in the process. The Super Deluxe two door sedan was discontinued, as was the 1400 Van. The 1600 Van received the 12TJ engine and the option of an automatic transmission, along with a chassis code now in line with the remainder of the Carina range TA49V. Positioned as the sedan counterpart to the Toyota Celica A40 and A50 two door coupe and three door liftback, the Celica Camry shared few components with this model. During its model cycle, over 100,000 units were sold in Japan. The Celica Camry was also exported to a number of markets using the Carina name, replacing the front end styling of the second generation Carina in these markets. These export market hybrids used a different rear end design and were also available with station wagon bodywork. The performance image of the Celica Camry was shared with the Toyota Chaser, which was exclusive to Toyota Vista Store Japanese dealerships. Please help improve this article by adding citations to reliable sources. Unsourced material may be challenged and removed.